



SIGNATURE SANTA BARBARA REPLACEMENT ARM (METAL HUBS) Installation Instructions

Video: <https://vimeo.com/964921234>

Questions? 800.919.9464

REPLACEMENT ARM



TOOLS NEEDED



INSTRUCTIONS

1 Prepare the Umbrella

- Close the umbrella and ensure it is standing securely in the base.
- Unsnap the wind vent to expose the Phillips screw holding the finial in place.



- Remove the screw and then the finial.
- Remove the wind vent to expose the upper hub.



2 Locate and Remove the Broken Arm

- Open the umbrella to the lowest hole on the pole.
- Locate the broken arm.
- Remove part of the elbow cover from the broken arm to access and remove the carriage bolt that holds the long and short arms together.





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- Remove the L brackets from the fabric at the end of the arm.



3

Detach the Canopy from the Broken Arm

- Close the umbrella.
- Remove the screws attaching the canopy to the broken arm.



- Looking down on the upper hub, locate the three main bolts.
- Using the 3/16 inch hex wrench, loosen the bolts (do not remove) to create a 1/4 to 1/2 inch gap between the metal shells. This will be your working space.



4

Remove the Broken Arm

- Lift the broken arm upward slightly and pull out slowly to expose the pin holding the arm in place within the shell.
- Remove the pin and save it.





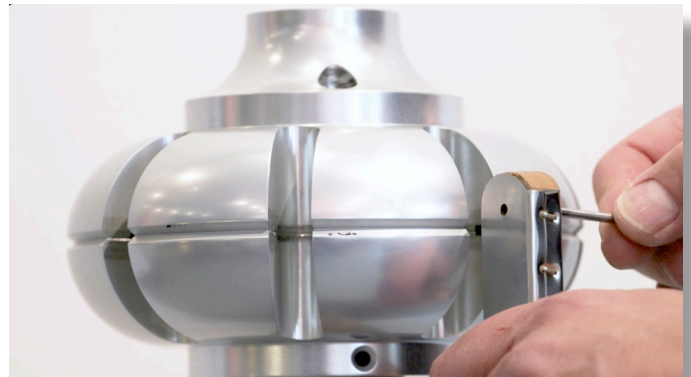
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5 Install the New Arm

- With the staples facing up, slide the new arm down inside the canopy and into the hub opening.
- Insert the pin through the opening at the end of the new arm.



- Press down on the hub until it is locked into position.
- Tighten the bolts on the hub.



6 Reattach the Long and Short Arms

- Open the umbrella to the lowest hole.
- Reattach the carriage bolt connecting the long and short arms..



- Reattach the fabric covering the elbow.





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7

Secure the Canopy

- Raise the canopy to the highest pinhole.
- Using a pencil, mark the arm where the new hole will be drilled to secure the canopy to the arm.



- Lower the arm and, using a 1/8 inch drill bit, drill the hole into the arm.
- Reattach the canopy to the arm with the screw.



- Attach the L bracket at the end of the arm to secure the canopy.



8

Reattach the Wind Vent and Finial

- Place the wind vent over the top of the umbrella.
- Secure the fabric by reattaching the finial.
- Snap the wind vent straps to the canopy.

